



# Production of 1,3-Propanediol from Glucose by Recombinant *Escherichia coli* BL21(DE3).

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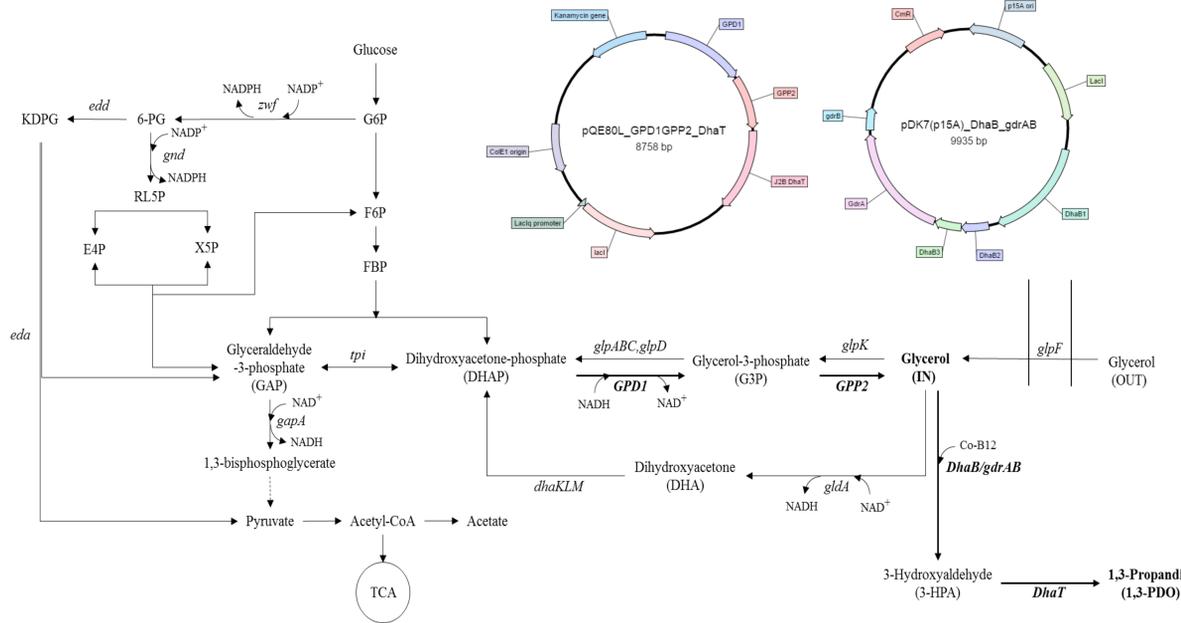
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## ABSTRACT

1,3-Propanediol (1,3-PDO) is a commercially valuable platform compound. Its production from glucose by *Escherichia coli* has been commercialized by DuPont, but no details are not known. In this study, *E. coli* BL21(DE3) was engineered to have two synthetic pathways, the one converting the glycoytic intermediate dihydroxyacetone phosphate (DHAP) to glycerol; and the other converting glycerol to 1,3-PDO. In addition, the pathway used for assimilatory utilization of glycerol as carbon source was disrupted. Furthermore, to enhance intracellular NAD(P)H availability, the three glucose metabolic pathways (Embden-Meyerhof-Parnas, Pentose phosphate, and Entner-Doudoroff) were modified. The engineered strain could successfully produce 1,3-PDO when grown on glucose. Further study to improve 1,3-PDO yield is under progress.

## 1,3-PDO production pathway of *E. coli*

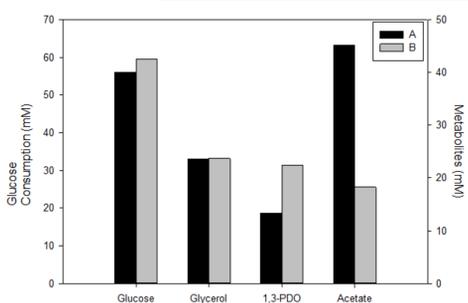
## Approach



## INTRODUCTION

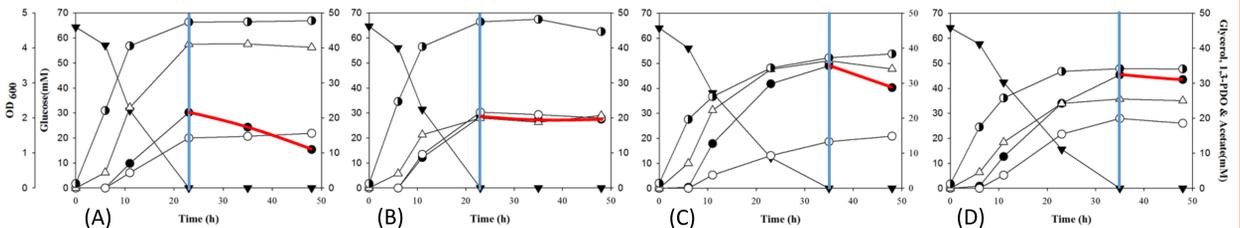
- E. coli* has been considered as an appropriate host for 1,3-PDO production, because of its well-known metabolism pathway and easy to genetic modification.
- glycerol 3-phosphate dehydrogenase (GPD) and glycerol 3-phosphate phosphatase (GPP) catalyze dihydroxyacetone phosphate to glycerol.
- Glycerol dehydratase (DhaB), a coenzyme B<sub>12</sub>-dependent enzyme, converts glycerol to 3-hydroxypropionaldehyde (3-HPA), which is intermediate to produce and 1,3-propanediol (1,3-PDO).
- Improving 1,3-PD production and glycerol uptake.
  - External addition of Co-B12 for 1,3-PD production
  - Reducing assimilation of glycerol, glycerol oxidative metabolic pathway gene would be deleted.
  - Improving GlpF expression level for glycerol uptake availability
    - Effect of deletion of ptsG gene
    - Effect of deletion of glpR gene

## Effect of external addition of Co-B12



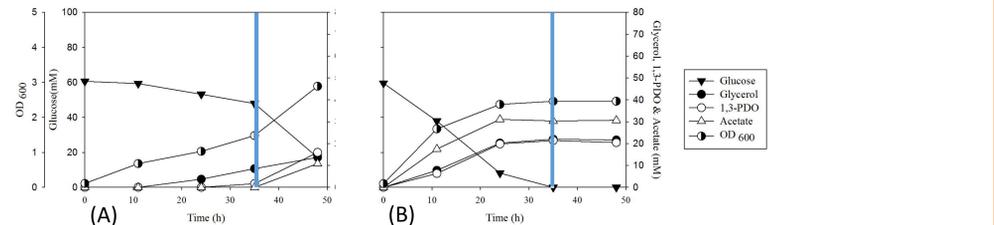
**Figure 1:**  
*E. coli* BL21(DE3)  $\Delta glpK\Delta glpABC\Delta glpD$ ,  
 pQE80L(CoE1) *gpd1 gpp2 dhaT*  
 pDK7(p15A) *dhaB gdrAB*  
 A - 0.001mM Co-B<sub>12</sub>  
 B - 0.01mM Co-B<sub>12</sub>

## Reduction of glycerol assimilation by deletion of glycerol metabolic pathway



**Figure 2:** Effect of glycerol assimilation gene  $\Delta glpK\Delta glpABC\Delta glpD$  on production of 1,3-PDO. Time course profile of cell growth, glucose consumption, glycerol, 1,3-PDO production and other metabolites production. (A) EC-GB and (B) EC3-GB on aerobic condition. (C) EC-GB and (D) EC3-GB on micro-aerobic condition. Symbols: Cell growth, semi-filled circle; Glucose, closed triangle; Glycerol, closed circle; 1,3-PDO, open circle; acetate, open triangle; open square

## Improving GlpF expression level for glycerol uptake availability



**Figure 3:** Production of 1,3-PDO by improving GlpF expression for glycerol uptake availability. (A) EC5-GB and (B) EC6-GB in flask scale. The aeration was fixed at 50ml volume media and 250ml flask and the agitation speed was 100 rpm. Symbols: Cell growth, semi-filled circle; Glucose, closed triangle; Glycerol, closed circle; 1,3-PDO, open circle; acetate, open triangle; open square

## DISCUSSION

To approach objective, there are some reason of low glycerol uptake, 1) Lack amount of B12 to convert to 1,3-PD 2) CCR problem or repression of glp operon. For 1,3-pdo production, external addition of Co-B12 was conducted and improving glycerol uptake availability, one of glucose transporter chain gene ptsG or glp operon repression gene glpR would be deleted. When almost 10 times higher of B12 was put, 1,3 PD production was increased about 2 times. In addition, acetate production was decreased. when glucose consumption was finished, parent strain glycerol consumption occurred. But, there were not big difference on production and acetate. In case of triple deletion strain there are no glycerol consumption after glucose consumption was finished. it could be said that there are CCR effect to inhibition on working of glpK. Furthermore ptsG gene was cut, glucose consumption rate was dramatically decreased and amount of glycerol and 1,3 PD did not change at all. Even though glpR was cut, amount of glycerol and 1,3 PD did not change at all. Therefore it should be deleted glycerol oxidative pathway gene (glpK, glpD, glpABC). there are no 3-HPA accumulation. so it looks there are lack of availability of NAD(P)H.

## ACKNOWLEDGEMENT

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